

## Dry Syrup Powder Filling Machines

## ■ DRYFILL-80R - Dry Syrup Powder filling Machines - Automatic 12 Head Rotary Dry Syrup Powder Filling Machine









The Automatic High Speed 12 Head Rotary Dry Syrup Powder Filling Machine Model DRYFILL-80R, is suitable for Glass, Plastic, PET, HDPE, LDPE Bottles with maximum speed of 80 Bottles per minute depending on Powder Fill Volume, Type of Powder, Bottle Diameter and Bottle Neck Diameter.

Machine in Stainless Steel Finish with heavy duty frame structure with S.S, Clading. All parts coming in contact with Powders are made from SS316 Materials as well as HDPE Funnels.

The Machine works on proven time tested Vacuum and Air Systems to Fill powder in Bottle achieving higher speed and higher accuracy. Machine with unique Bottle Lifting and Neck Holding system avoid spillage of powder on bottle shoulder, neck and body keeps bottle clean and also avoid wastage of powder.

Plot No.2, Phase II, GIDC, Vatva, Ahmedabad 382 445. (Gujarat) INDIA.

Phone : +91 79 40213213 / 25831346 / 29708139 Fax : +91 79 25835885

Email: brothers@usa.net, sales@brothers.in



Machine with complete synchronization of Bottle Infeed StarWheel, Powder Wheel movement and outfeed Starwheel for smoother operation. Machine with Rotary Bottle Moving system ensures very high speed powder filing through independent moving funnel along with bottles for greater speed and performance without compromising speed and fill accuracy. Machines with unique vibratory system inside the funnel helps filling of semi free flow type powder at higher speed.

## SPECIAL/OPTIONAL\* FEATURES:

- No Bottle No Fill System
- Rotary Bottle Movement System with Rotary Funnel System
- Funnel with unique vibratory system for filling semi free flow powder at higher speed
- All contact parts with easy removal system for AutoClaving/Sterilization
- Machine contstruction in SS304 material
- Filling Accuracy of +/- 1 to 2% depending on powder at controlled humidity below
- Automatic Infeed and Exit of Bottles through Star Wheel System
- No Bottle at infeed conveyor Automatic Machine on/off system
- Low Air Machine Stop System
- Low Vacuum Machine Stop System
- Toughened Glass Safety Cabinet
- Blower for dust extraction

Email: brothers@usa.net, sales@brothers.in



## TECHNICAL SPECIFICATIONS:

Bottle Diameter :	Upto 85mm, *Square or Rectangular bottles can be used
Bottle Height:	100mm Maximum*
Fill Range :	5gms. To 70gms. In Single Dose with the help of change parts for different fill volume
Fill Accuracy :	+/- 1 to 2% Depending upon the Powder, under the controlled level of Humidity
Humidity:	Below 30% Rh required on machine to be arrange by customer
Electrical:	415VAC 3Phase and 220 VAC Single Phase Power Supply (50 Hz) with A.C. Drive
Power:	2.0 H.P. For Machine and 3.0 H.P. For Vacuum Pump
Compressed Air :	Filtered, Oil Free 2kg/cm2 provided by customer only
Vacuum :	28" Hg. @ 300 LPM, provided by Customers only, 500LPM recommended
Conveyor Height:	815-940 mm
Overall Dimensions :	1700 mm (L) x 1000 mm (W) x 1800 mm
Speed:	Max. 80 Bottles per minute depending on Bottle Size, Bottle Neck Diameter, Type of Powder and Fill Volume

<sup>\*</sup> Specification can be changed as per customers requirements

(Gujarat) INDIA.
Phone: +91 79 40213213 / 25831346 / 29708139
Fax: +91 79 25835885
Email: brothers@usa.net, sales@brothers.in

www.brothers.in www.ahl300.com www.labellingmachine.com www.ambicalabelling.com