

HIJ-130HC Automatic Pillow Package Cartoning Machine



Automatic pillow package cartooning machine production line is self-developed model which combine actual situation of domestic users. It's abutting joint middle transferring product mechanism with separate flexible to scrabble up, without any mechanical drive connection and electrical control to pillow packing machine to achieve crawler linking to cartooning machine.

This packing production line is suitable for pillow package bag inserting to carton which automatically link to cartooning machine. Online can automatic finish product feeding, detecting, aluminum film packing, rejecting for lack of product, pillow package bag automatic middle transferring and feeding, leaflet folding, carton forming, product inserting, batch number printing, carton flap sealing, waste product rejecting, finished product output, product counting and so on.

Performance and Features

- International famous brand of electrical component such as PLC touch screen frequency inverteres, etc.
- Adopt human-machine operation system.
- Automatically stop when machine is overload.
- Automatically reject lacking of package product and leaflet.
- Automatically display trouble, Alarm and count finished products.
- Stable performance, operation is easy.

Main technical parameters

Encasing Speed		30-120 Cartons/min
Carton	Quality requirement	250-350g/m ืBase on carton Size
	Dimension range(L×W×H)	(70-200)mm × (35-120)mm × (14-70)mm
Leaflet	Quality requirement	60-70g/m²
	Unfolded leaflet specification(L×W)	(80-250)mm × (90-170)mm
	Fold range(L×W)	【1-4】 Fold
Compressed air	Working pressure	≥0.6mpa
	Air consumption	120- 160L/min
Power supply		380V 50HZ
Motor power		1.5kw
Machine dimension		3100mm × 1100mm × 1550mm
Machine weight		About 1400kg