

# Vertical granule product filling sealing and packing machine GPM-100G



### **Application:**

Automatic packaging of liquid, granule or powder in sachet pack for the food, pharmaceutical, chemical and other industries.

#### **Standard Features:**

- 1. The machine can automatically complete the products measuring, conveying and feeding, filling and bag forming, date code printing, bag sealing and cutting.
- 2. Motor driven film wheel pulling system.
- 3. High sensitive fiber optic photo sensor can automatically trace color mark accurately.
- 4. PLC control system combined with touch screen, can easily set can change the packing parameters. Daily production output and self-diagnostic machine error can be viewed directly from the screen.
- 5. PID temperature controller monitors heat sealing temperature within +/- 1ºC
- 6. Automatic edge position control assures consistent film alignment during production to produce uniform bag quality.
- 7. with CE Certificate

## **Necessary Measuring Filler:**

- 1. Auger Screw Filler for Powder
- 2. Volumetric Cup Filler for Granule
- 3. Piston Pump for Liquid

# **Optional Parts for Main Machine:**

- 1. Date Code Printer
- 2. Fix Number Cut
- 3. Stainless Steel Machine Out Case

# **Optional Sealing Format:**

3-Side Seal, 4-Side Seal or Center Seal.

# **Technical Specification:**

|           | Applicable                  | Measuring  | Bag            | Bag           | Speed     | Power    | Doser              |
|-----------|-----------------------------|------------|----------------|---------------|-----------|----------|--------------------|
| Model No. | Product                     | Range (ml) | Length<br>(mm) | Width<br>(mm) | (Bag/min) |          |                    |
| GPM-100G  | Granule                     | A:1-10     | 30-120         | 30-85         | 50-100    | 220V/1ph | Volumetric cup     |
|           |                             | B: 5-50    |                |               |           |          |                    |
| GPM-100L  | Liquid                      | 3-50       | 30-120         | 30-85         | 30-60     | 220V/1ph | Liquid pump        |
| GPM-100P  | Powder                      | 3-50       | 30-120         | 30-85         | 30-60     | 220V/1ph | Screw auger        |
| GPM-100T  | Tablet                      | 3-50       | 30-120         | 30-85         | 10-60     | 220V/1ph | Tablet round plate |
| GPM-100V  | Screw,<br>hardware<br>parts | 3-50       | 30-120         | 30-85         | 10-60     | 220V/1ph | Vibrating bowl     |